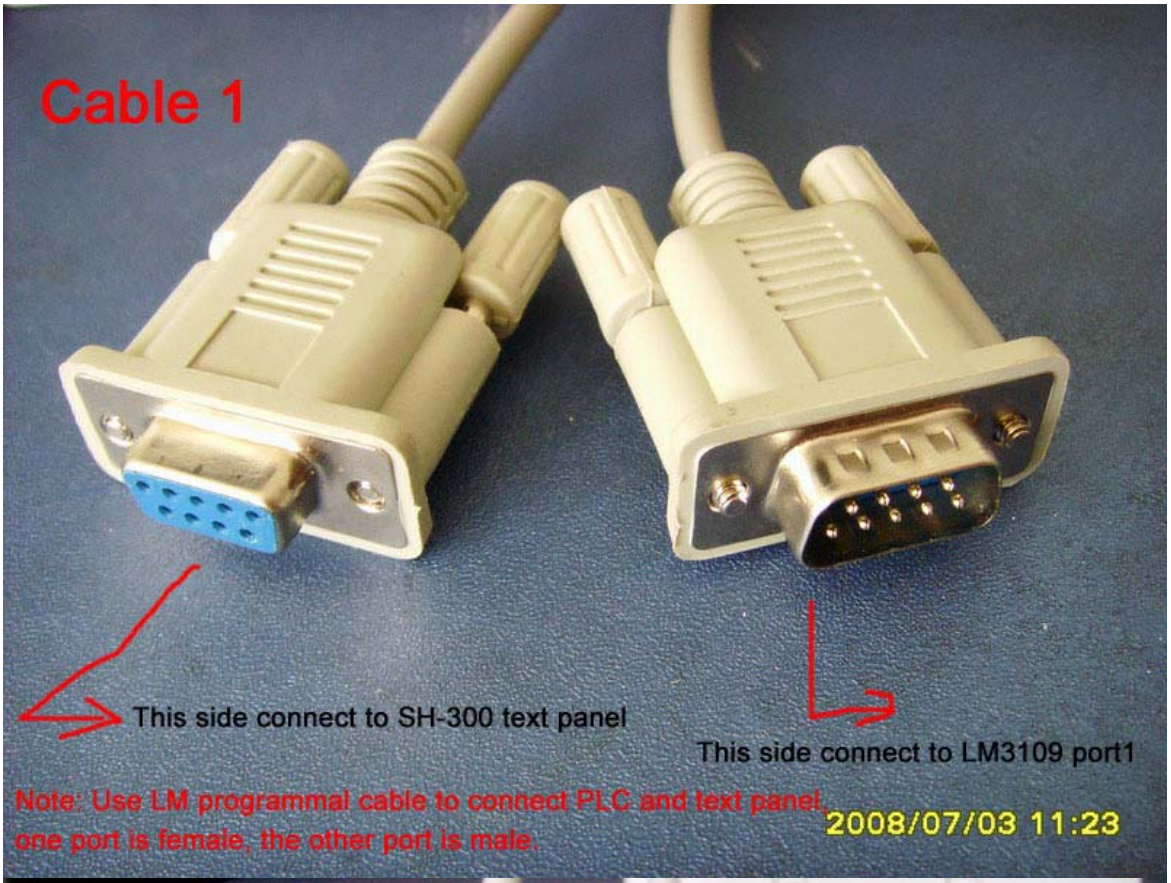
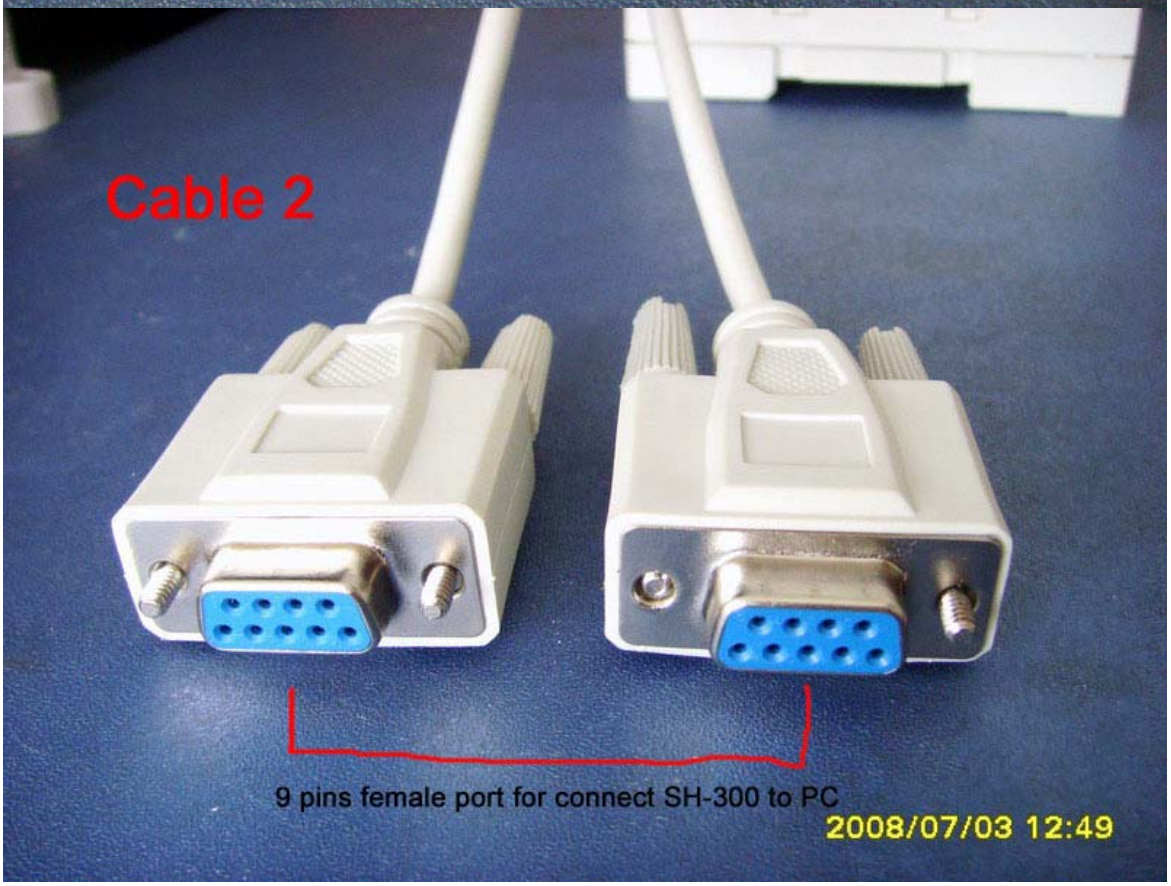
# How to connect LM PLC to SH-300

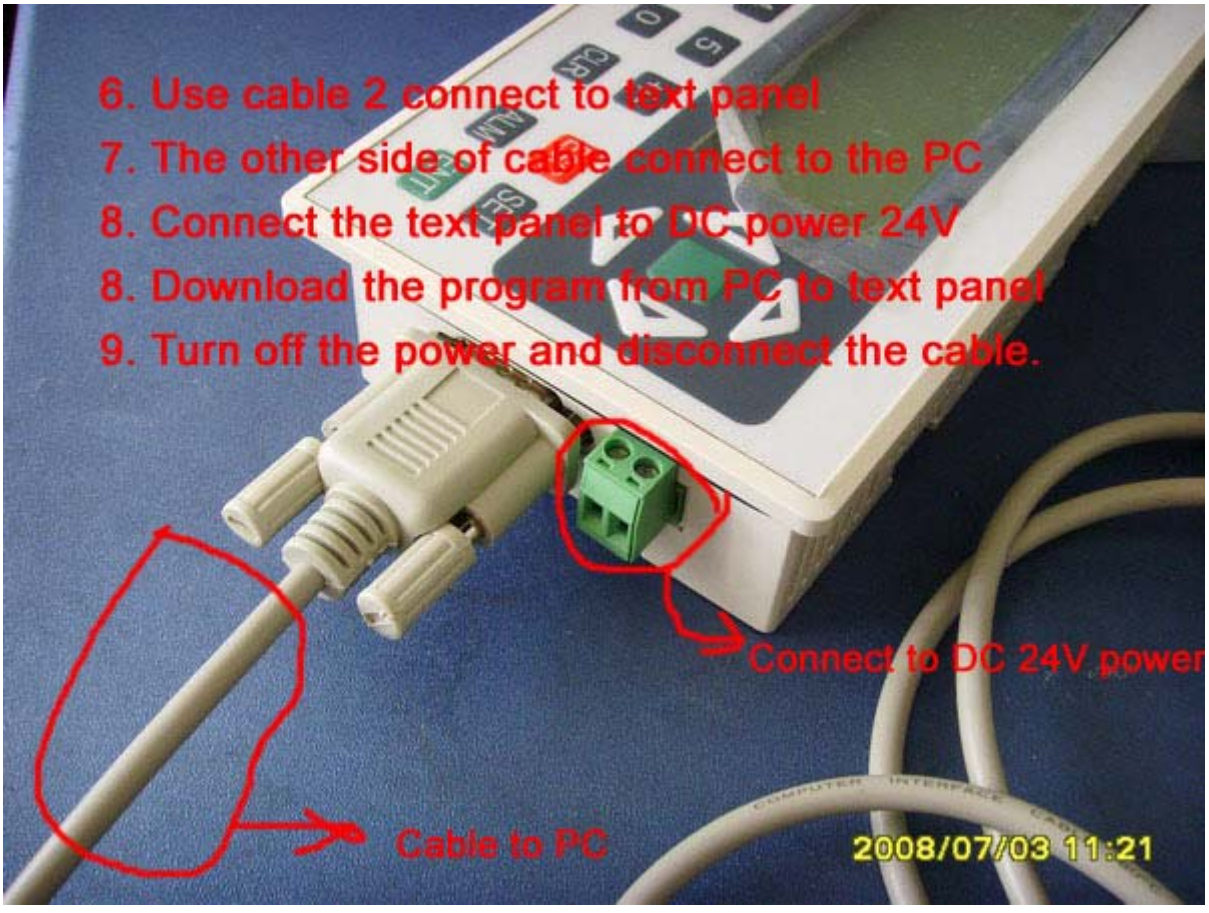


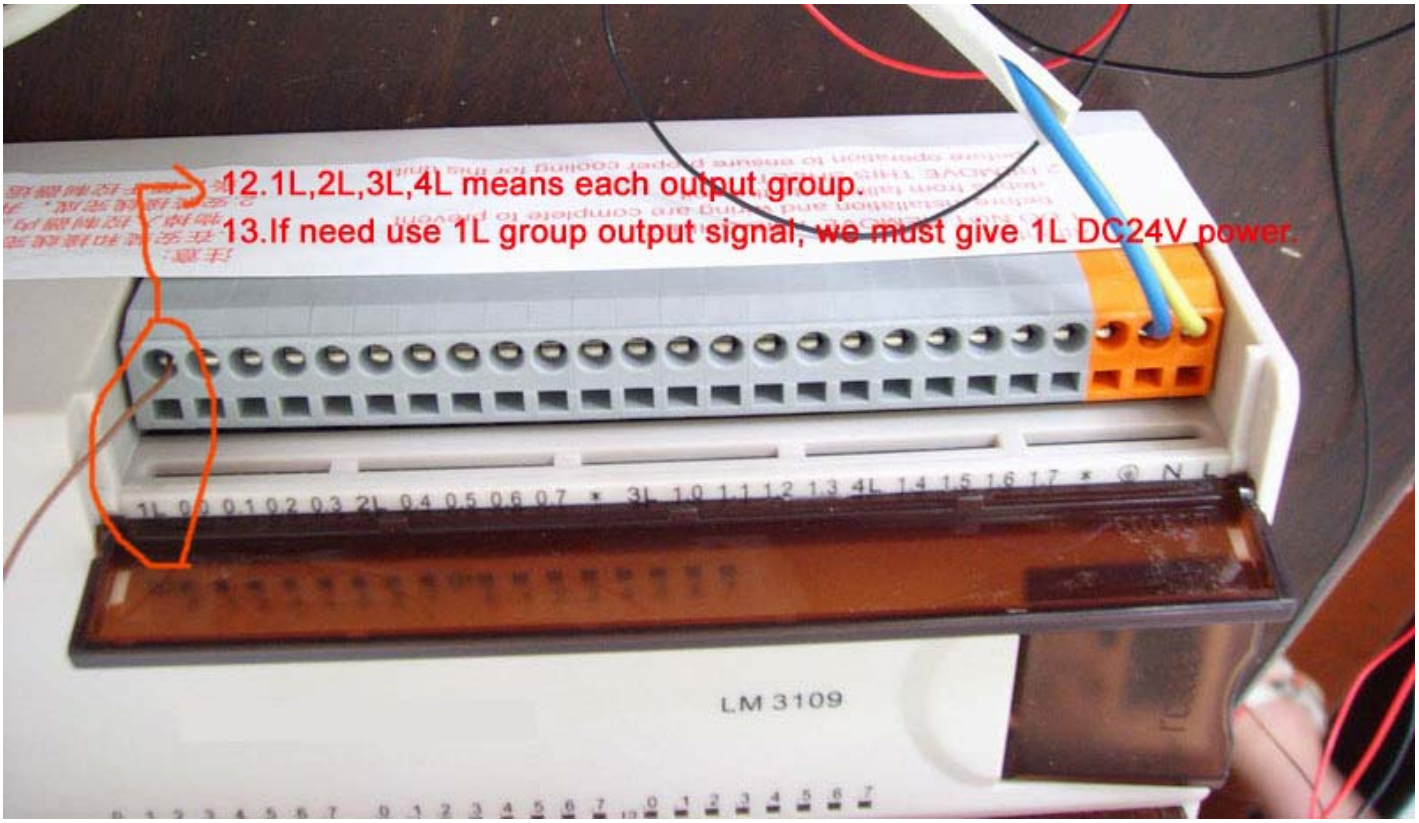

RUN
STOP
COM
ERR
YNC
PORT0
1. Use cable 1 connect to the LM3109 port1
2008/07/03 11:57

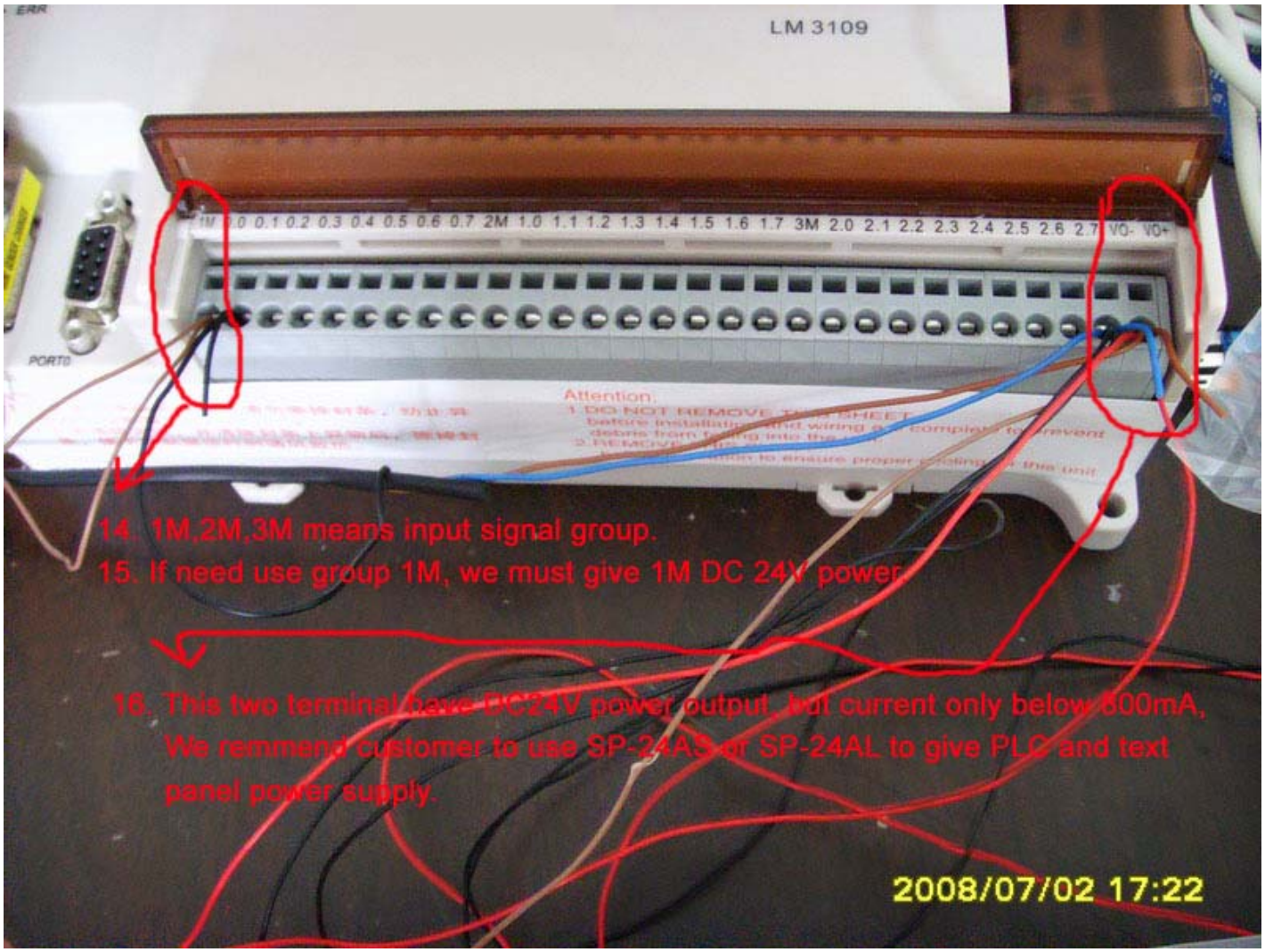

2. Use cable 1 one port connect to the PC 9 pins communication port
2008/07/03 11:59


3.Connect LM3109 to 220V AC power.
4.Download the program from PC to PLC now.
5.Turn off the Power and Disconnect the PLC to PC
2008/07/02 17:08


6. Use cable 2 connect to text panel
7. The other side of cable connect to the PC
8. Connect the text panel to DC power 24V
8. Download the program from PC to text panel
9. Turn off the power and disconnect the cable.
Connect to DC 24V power
Cable to PC
2008/07/03 11:21


10. Use cable 1 Connect text panel to PLC port1.
11.Give text panel and PLC power,the two machine can commnicalton each other.
RUN
STOP
COM
ERR


12.1L,2L,3L,4L means each output group.
13.If need use 1L group output signal, we must give 1L DC24V power.
LM 3109


LM 3109
14. 1M,2M,3M means input signal group.
15. If need use group 1M, we must give 1M DC 24V power.
16. This two terminal have DC24V power output, but current only below 600mA, We remmend customer to use SP-24AS or SP-24AL to give PLC and text panel power supply.
2008/07/02 17:22